



# INTEGRATED SUPPLY

*RS Integrated Supply provides MRO supply chain services that enable clients to increase global competitiveness by reducing inventory management and operation costs and improving plant reliability and uptime. We are 100% focused on pure integrated supply.*



## INTEGRATED SUPPLY

Our integrated supply services engage your entire MRO supply chain in developing a flexible and customized strategy that delivers maximum savings and improvement. Building on our subject matter expertise and industry best practices, we optimize inventory, identify usage trends, eliminate duplicates, reduce costs, ease transaction processing and more.

During all integrated supply engagements, RS Integrated Supply evaluates your data to identify improvement opportunities. We then perform data normalization, physically inventorying your spare parts when necessary to improve accuracy. The verified data is used to leverage spend, streamline storeroom operations, and generate more effective maintenance.

Each integrated supply program offers three in-depth specialties, each with complete visibility and tracking of Key Performance Indicators (KPIs), allowing you to see how and where our services are most effective.

### Global Procurement

Each integrated supply program is anchored by a dedicated Center-Led Sourcing & Procurement team of experienced MRO buyers trained to recognize trends and is given the flexibility to act on those trends. The goal is to provide clients the right spare part at the right time for the right cost.

RS Integrated Supply leverages more than **\$1 billion** in annual spend to lower costs and improve vendor services.

It's the reason clients experience a **15% to 25% savings** in overall supply chain costs.



## Storeroom Solutions

The storeroom is the nexus of the MRO supply chain through which most parts, requisitions, purchase orders, inventory, maintenance requests, etc. must flow.

That's why RS Integrated Supply focuses on delivering storeroom design, organization, and operation as part of any integrated supply program. Our storeroom services include staffing, stocking materials, barcoding, optimizing inventory, identifying critical spares, reducing obsolete inventory and more.



## Data Services

Our logistics and inventory management services provide opportunities to reduce material costs and improve uptime without impacting product availability. Our off-site services focus on consumption optimization and reduction through:

- Bulk purchasing
- Plant shutdown services
- Dedicated customer inventory
- Global spare parts management
- Flexible warehouse space

Strategically located fulfillment centers provide convenience and flexibility, while maintaining next day shipment capabilities throughout North America.

# CONTINUOUS IMPROVEMENT

RS Integrated Supply Continuous Improvement conducts full, on-site audits of your MRO supply chain and workflow process, including:

- Physical asset reliability & performance
  - Asset Hierarchy & Bill of Material development
  - MRO Master Data Standardization
- Maintenance Planning & Coordination
  - Storeroom Design & Efficiency
- Technical Procurement
- Continuous Improvement

The audit identifies supply chain pain points and recommends steps to address those issues.

